DuraFlap Motor Home Mud Flap Installation

If your mud flap has been shipped already assembled, skip down to step 13.

To assemble the mud flap:

- Step 1: Spread cardboard or blanket on table top to help prevent scratching of the stainless steel (SS) weight.
- Step 2: Lay the SS weight face down onto the table with the SS studs facing up. Make a point of knowing which is the top of the weight.
- Step 3: Place the rubber mud flap on top of the weight with the top edge on the same side as the top of the SS weight.
- Step 4: Position the rubber so the studs on the stainless are protruding thru the pre-drilled holes in the rubber.
- Step 5: Place the galvanized plate with the bent lip along the bottom edge, facing away from the rubber, and line the holes in the galvanized plate up with the SS studs that are now protruding through the rubber.
- Step 6: Attach the SS weight, the rubber and the galvanized plate using the SS washers and locking nyloks provided.

NOTE: Do not use power tools to tighten these nyloks. Only use hand tools and tighten to 10 inch pounds.

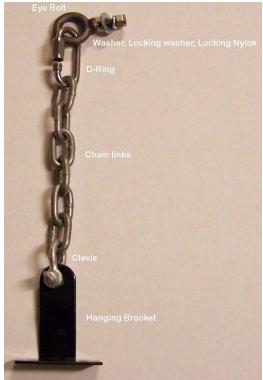
- Step 7: Place the angled hanging bracket under the top lip of the mud flap so that the side with the holes spaced from one end of the bracket to the other is lined up with the pre-drilled holes in the top of the rubber.
- Step 8: Place the SS bolts thru the SS washers, thru the holes in the bracket, and thru the rubber.
- Step 9: Place the flat bracket over the rubber with the bolts coming thru the pre-drilled holes in the bracket.
- Step 10: Secure the bolts with an SS washer and nylok nut.
- Step 11: Measure and determine the holes to be evenly spaced out from the center of the bracket, to the spread length equivalent, or closely equivalent to the spread distance of the hanging points on the coach.
- Step 12: Attach the supplied ears to the top of the angle iron bracket at these points with the flat upper part next to the rubber. Use an SS hex bolt going thru the ear and the bracket. Secure with an SS washer and nylok nut below.

To hang the assembled mudflap on your coach:

- **Step 13**: Find your attachment points on your coach. If there are not already holes available for hanging, you will need to drill 3/8" holes for attachment.
- Step 14: Slide the supplied eye bolt sideways or upwards thru each hanging point hole. Secure these with a washer, locking washer and locking nylok nut.
- Step 15: Attach the chain to the Clevis.
- Step 15: Attach the Clevis to the hanging bracket on the mud flap.
- Step 14: Attach the D-Ring to the eye bolt.
- Step 15: With help, lift the mud flap into position and attach the chain to the D-ring.
- Step 16: Check the height of the mud flap off the ground. Adjust the supplied chain links as necessary to achieve appropriate height while driving down the road. We suggest the mud flap be approximately 3-4" above the ground.
- Step 17: Close the D-Ring. Make sure the D-ring goes on so the collar is twisted downward toward the ground when closed. This helps keep the D-Ring from twisting back open.

NOTE: Check all attachment points, and tighten as necessary prior to each trip to avoid detachment of your mud flap. If you encounter a road hazard and can not avoid rolling over it with your coach, check to make sure the impact has not torn your mud flap loose.

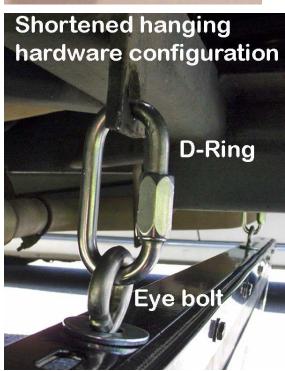
IF YOU HAVE ANY QUESTIONS OR CONCERNS PLEASE GIVE US A CALL AT 541-582-6699



Standard hardware configuration. Chain may be shortened to desired length.



D-Ring with collar screwing downward.



This image shows a revised hanging configuration that may be used if needed to shorten the hanging length of the mud flap. Please note that this configuration does not leave as much swing capability if a road hazard is encountered, and when lowering your coach for parking.