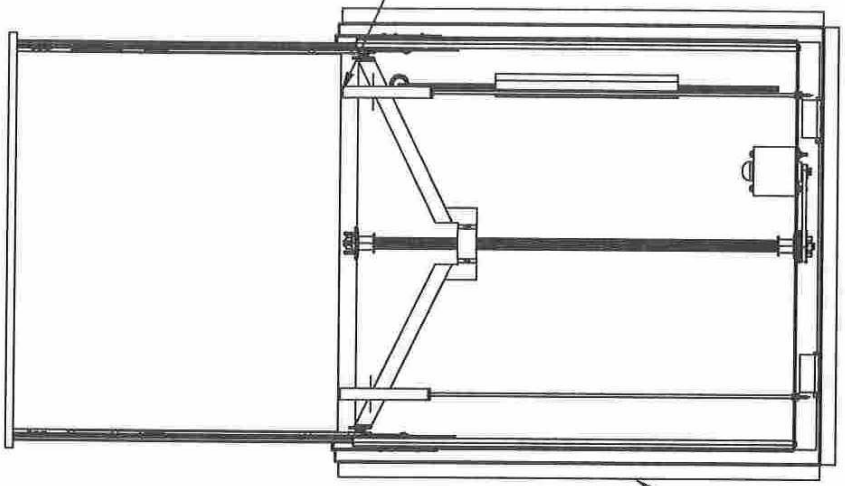
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DWG.# 32040294 | REV: B

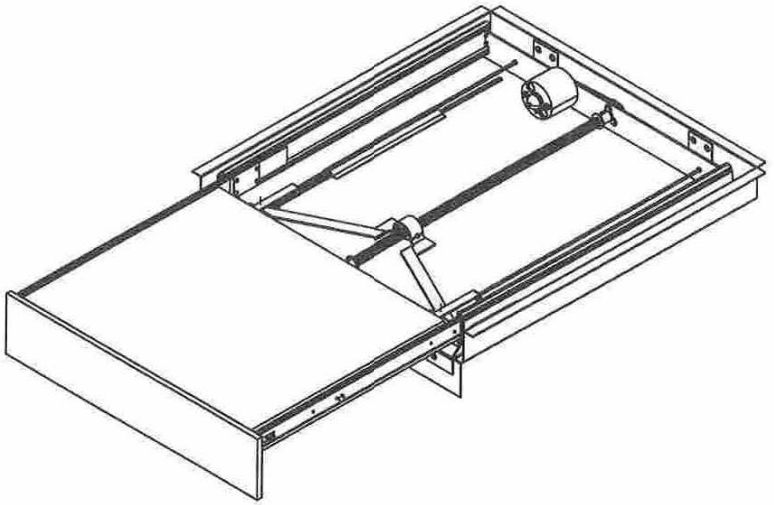
REV.	UNIT	DESCRIPTION OF CHANGE	BY	DATE
A	-	RELEASE FOR PRODUCTION 2004	BCV	01/31/03
B	-	REVISED B.O.M. ITEMS 7 & 26	BCV	03/25/03

SET TOP RADII EDGE OF STOP ROD BRACKET
1-1/4" IN FROM THE EDGE OF 13PLY PLYWOOD.



REFERENCE ONLY

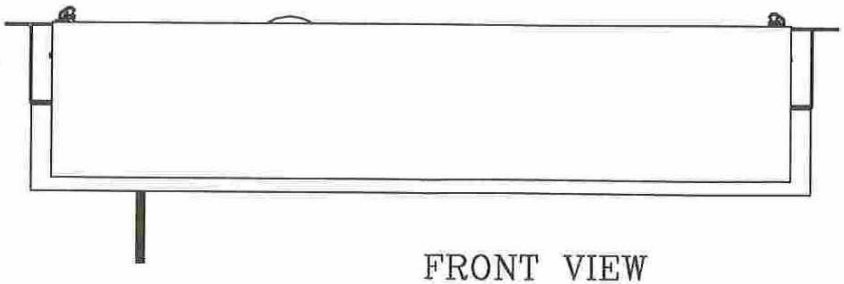
TOP VIEW



ISOMETRIC VIEW



SIDE VIEW



FRONT VIEW

NOTE: WHEN INSTALLING ELECTRICAL SWITCH
. IT MUST BE A MOMENTARY SWITCH.

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DRAWN BY: B. WEAVER | DATE: 01/31/03 | CHECKED BY:

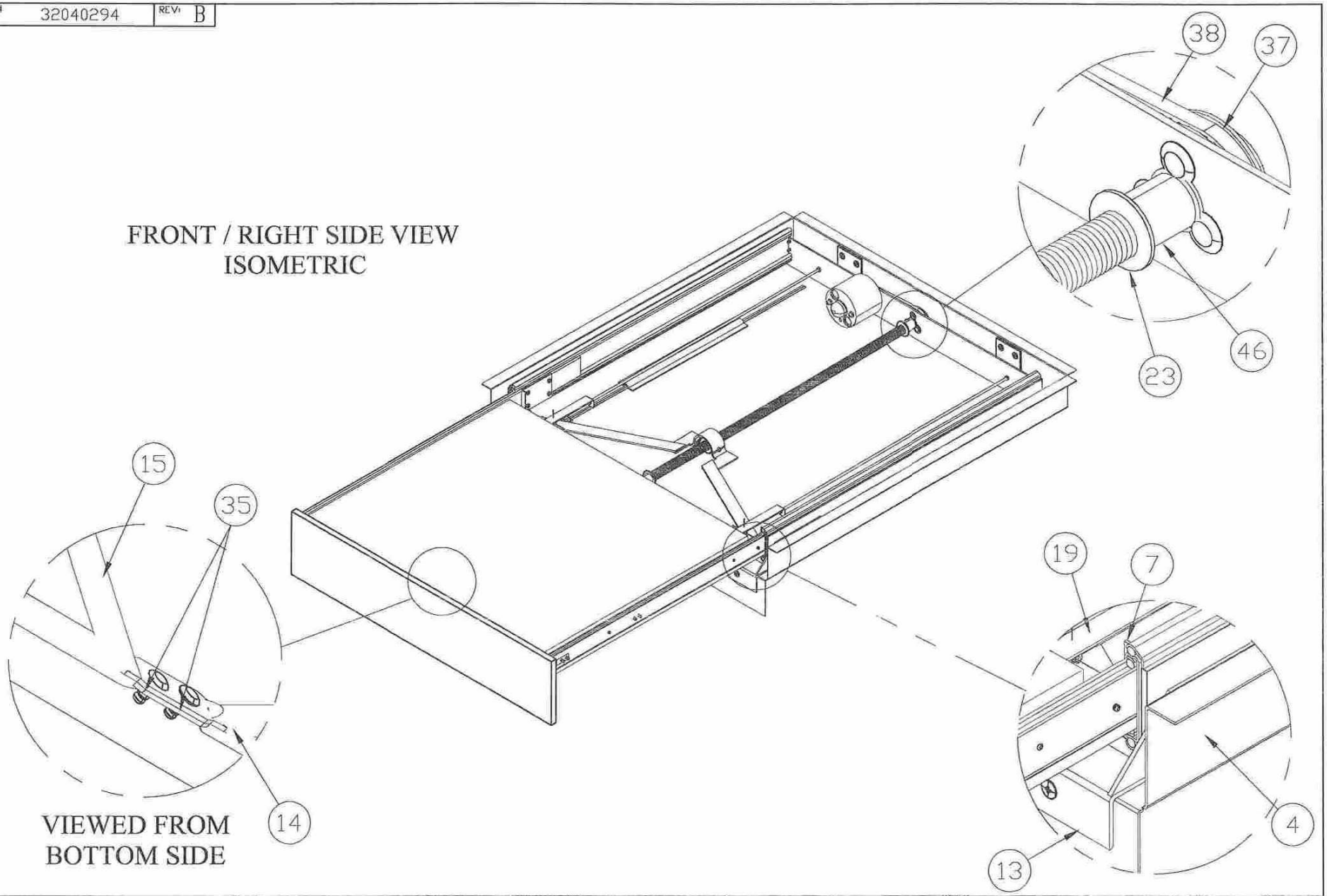
UNLESS SPECIFIED DIMENSIONS ARE IN INCHES
.XX ± .06 .XXX ± .030
ANGLES (PLUS OR MINUS) 0 ±30'

MONACO COACH CORP
HOLIDAY RAMBLER
DO NOT SCALE DRAWING

TITLE: FLUSH FLOOR STEP COVER ASSY
SERIES: 2004 STEP SLIDE
SHEET 1 OF 7
DWG.# 32040294
REV: B

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DWG.# 32040294 | REV: B



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DATE: 01/31/03
CHECKED BY:
UNLESS SPECIFIED DIMENSIONS ARE IN INCHES
XX ± .06 XXX ± .030
ANGLES (PLUS OR MINUS) 0 ±30'

MONACO COACH CORP.
HOLIDAY RAMBLER
DO NOT SCALE DRAWING

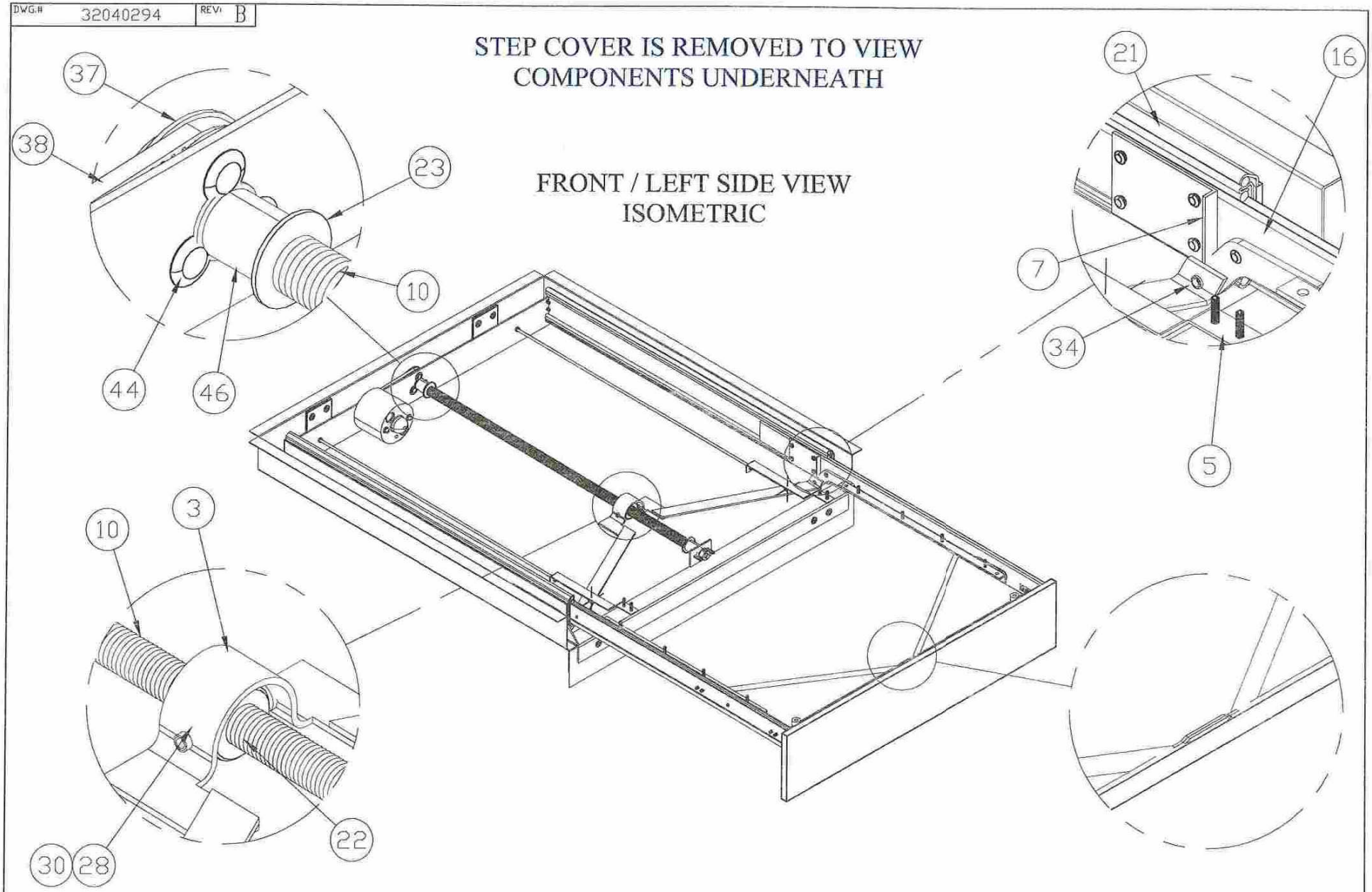
TITLE: FLUSH FLOOR STEP COVER ASSY
SERIES: 2004 STEP SLIDE
DWG.#: 32040294
REV: B
SHEET 2 OF 7

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DWG.# 32040294 REV: B

STEP COVER IS REMOVED TO VIEW COMPONENTS UNDERNEATH

FRONT / LEFT SIDE VIEW
ISOMETRIC



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DRAWN BY: B. WEAVER
DATE: 01/31/03
CHECKED BY:

UNLESS SPECIFIED DIMENSIONS ARE IN INCHES
XX ± .06 XXX ± .030
ANGLES (PLUS OR MINUS) ± 30'

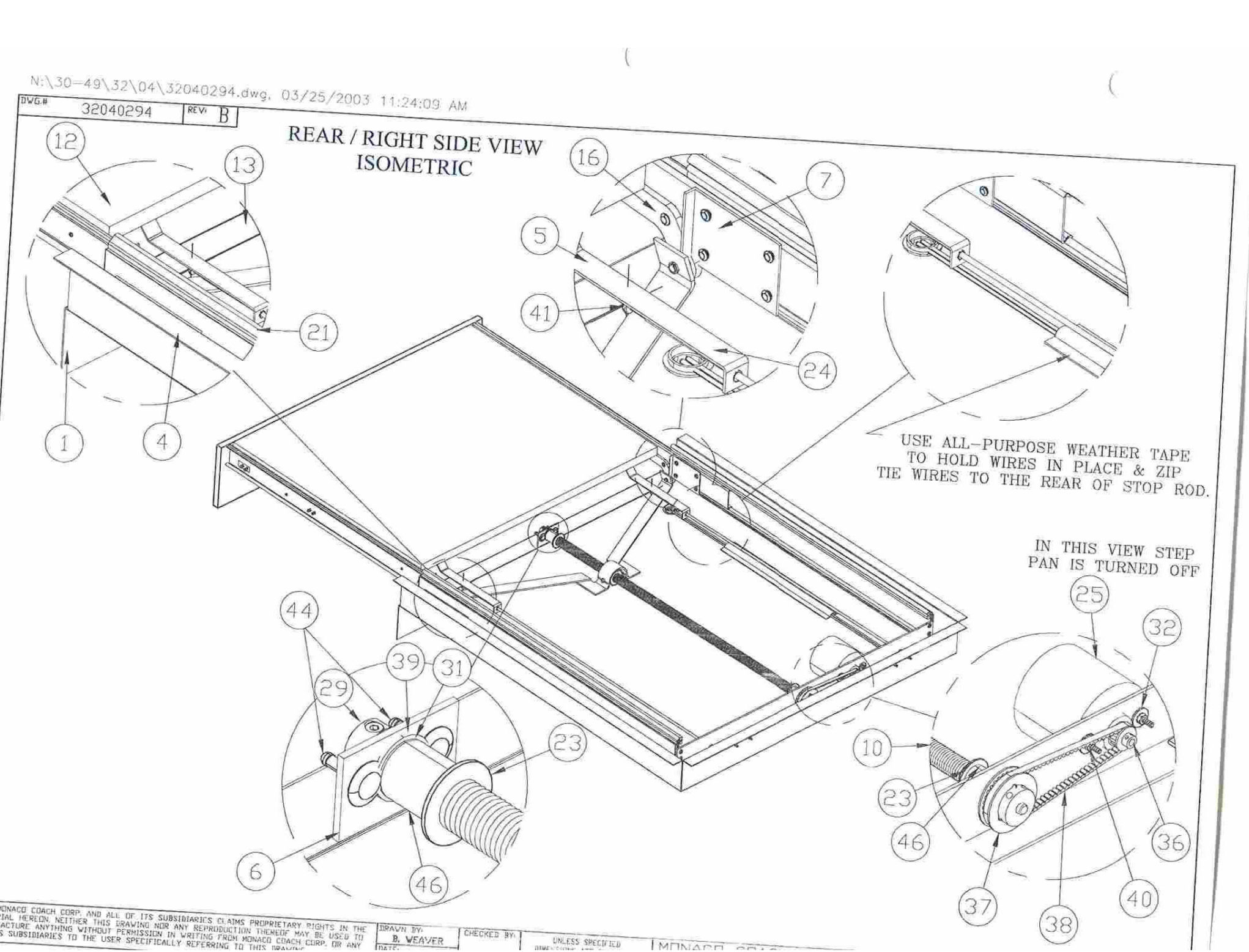
MONACO COACH CORP
HOLIDAY RAMBLER
DO NOT SCALE DRAWING

TITLE: FLUSH FLOOR STEP COVER ASSY
SERIES: 2004 STEP SLIDE
SHEET 3 OF 7
DWG.# 32040294
REV: B

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DWG.# 32040294 | REV: B

REAR / RIGHT SIDE VIEW ISOMETRIC



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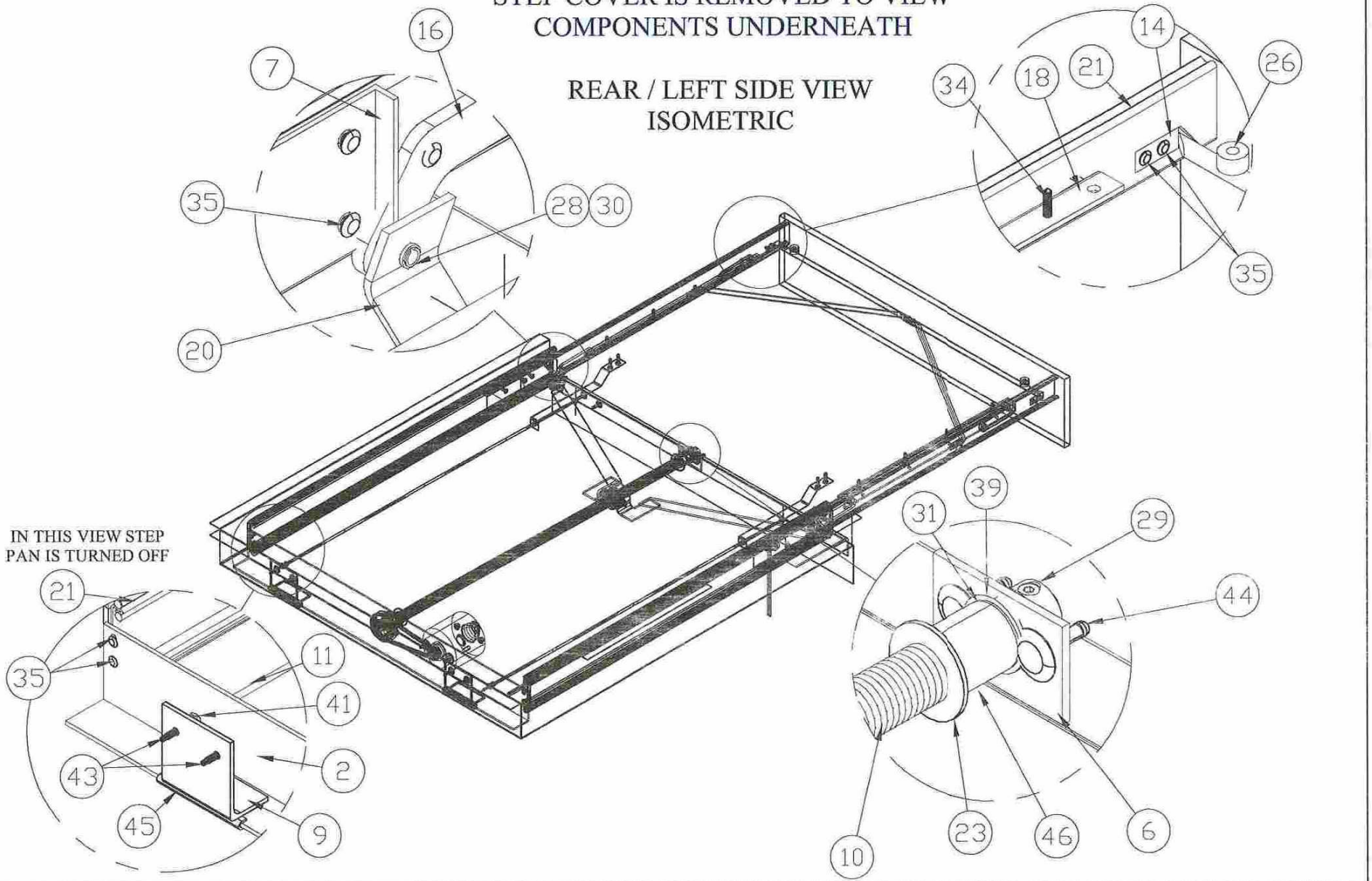
DRAWN BY: B. WEAVER | CHECKED BY: | UNLESS SPECIFIED | MONACO

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DWG.# 32040294 REV: B

STEP COVER IS REMOVED TO VIEW COMPONENTS UNDERNEATH

REAR / LEFT SIDE VIEW ISOMETRIC



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DATE: 01/31/03
CHECKED BY:
UNLESS SPECIFIED DIMENSIONS ARE IN INCHES .XX ± .06 .XXX ± .030 ANGLES (PLUS OR MINUS) 0 ±30'
MONACO COACH CORP
HOLIDAY RAMBLER
DO NOT SCALE DRAWING
TITLE: FLUSH FLOOR STEP COVER ASSY
SERIES: 2004 STEP SLIDE
SHEET 5 OF 7
DWG.# 32040294
REV: B

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DWG.# 32040294 | REV: B

ITEM	DESCRIPTION	PART NO.	QTY.
47	ZIP STRAP 14-1/2"	16605710	1
46	CLEAR VINYL TUBING 1/2 ID x 3/4 OD x 3/4"	19803690	2
45	TRIM LOCK x 5'	05302303	2
44	RIVET AD66-6BBSLF	11401216	5
43	SELF TAP SCREW 141HUT3ZE	11306223	8
42	3/16" FLAT WASHER ZC 316USSFWZ	11404079	2
41	#10 HEX NUT W/NYLON INSERT	11406412	4
40	#8 HEX KEP NUT ZC 8CHKNZ	11301833	2
39	FLANGE BEARING 3/8 x 7/8 F165-21 BRG	08410604	2
38	DRIVE BELT 140XL025G	01806379	1
37	LARGE PULLEY 30XL025-6FA3	08410606	1
36	SMALL PULLEY 10LX025-6FA3	08410605	1
35	RIVET SSD64SSBS	11404280	12
34	6 3/4 FLAT HD DEEP THREAD SCREW 634FQDTZ	11404458	16
33	RIVET SSB8-6S	11406405	8
32	NYLON WASHER .26 ID x .687 OD 90295A105	11406408	4
31	PUSH NUT 94807A032	11406409	2
30	NYLON SHOULDER WASHER 91145A165	11406407	4
29	STEEL COLLAR 99035463637	22903420	1
28	SPRING PINS 1/4 x 5/8 06040067	11406410	6
27	STEEL SHIM .125 THICK 3088A5111	11406406	1
26	RUBBER BUMPERS 9540K53	08410926	2
25	12V. MOTOR DAYTON 2M197	16619020	1
24	HEYCO GROMMET #2810	11406394	2
23	NYLON WASHER 1/2" ID x 1" OD FW12500062	11406404	2
22	ACME STEEL HEX 3/4 -6	11406480	1

BILL OF MATERIAL (FASTENERS)

ITEM	DESCRIPTION	PART NO.	QTY.
21	ACCURIDE SLIDE #9301-28	08409025	2
20	RIGHT GUIDE BRACKET	08410600	1
19	LEFT GUIDE BRACKET	08410599	1
18	STEP COVER MOUNT BRACKET	08410598	2
17	FLOOR LIFT LEVER	08410899	2
16	L SHAPE FLOOR LIFT LEVER	08410898	2
15	FRONT STEP -V- BRACKET	08410578	1
14	FRONT STEP CROSS BRACKET	08410577	1
13	GUIDE MOUNTING PLATE ANGEL	08410566	1
12	PLYWOOD FLOOR COVER (13 PLY)	02909493	1
11	STOP ROD	22903354	2
10	DRIVE ROD (ACME STEEL - 6)	22903852	1
9	REAR SELF CENTER BRACKET	08410571	2
8	--------	--------	--
7	LEVER STOP BRACKER	08410900	2
6	END BEARING MOUNT	08410573	1
5	STOP ROD BRACKET	08410572	2
4	GUIDE MOUNTING PLATE	22903957	2
3	DRIVE NUT CAGE	22903370	1
2	MOTOR MOUNT REAR ANGLE	01806301	1
1	SLIDE STEP PAN (REFERENCE ONLY)	22903769	1

BILL OF MATERIAL

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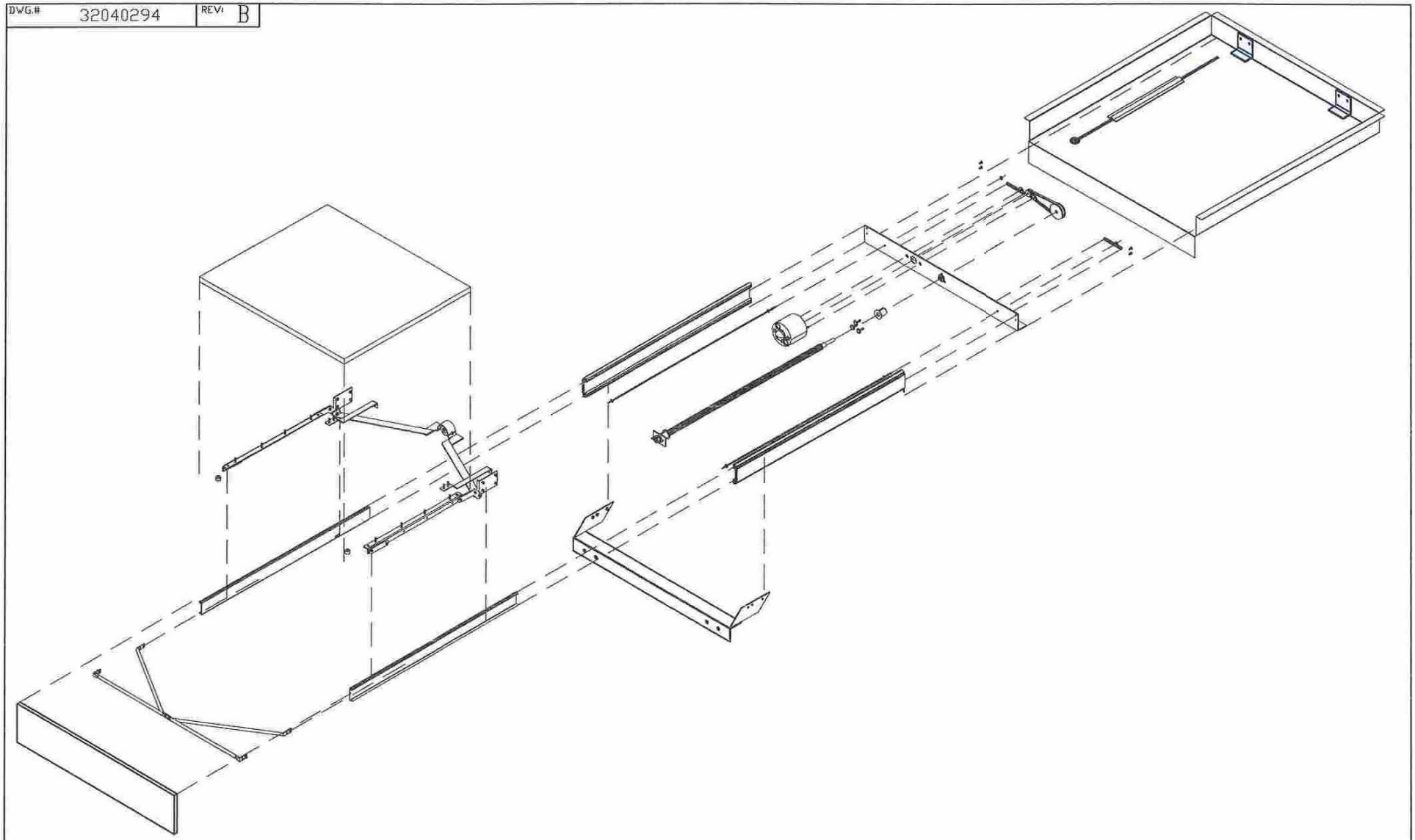
UNLESS SPECIFIED DIMENSIONS ARE IN INCHES
.XX ±.06 .XXX ±.030
ANGLES (PLUS OR MINUS) 0 ~30'

MONACO COACH CORP
HOLIDAY RAMBLER
DO NOT SCALE DRAWING

TITLE: FLUSH FLOOR STEP COVER ASSY | SHEET 6 OF 7
SERIES: 2004 STEP SLIDE | DWG.# 32040294 | REV: B

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DWG.# 32040294 | REV: B



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DRAWN BY: B. WEAVER	CHECKED BY:	UNLESS SPECIFIED DIMENSIONS ARE IN INCHES .XX ±.06 .XXX ±.030 ANGLES (PLUS OR MINUS) 0 ±30'	MONACO COACH CORP HOLIDAY RAMBLER	TITLE: FLUSH FLOOR STEP COVER ASSY		SHEET 7	OF 7
DATE: 01/31/03			DO NOT SCALE DRAWING	SERIES: 2004 STEP SLIDE	DWG.#: 32040294		REV: B