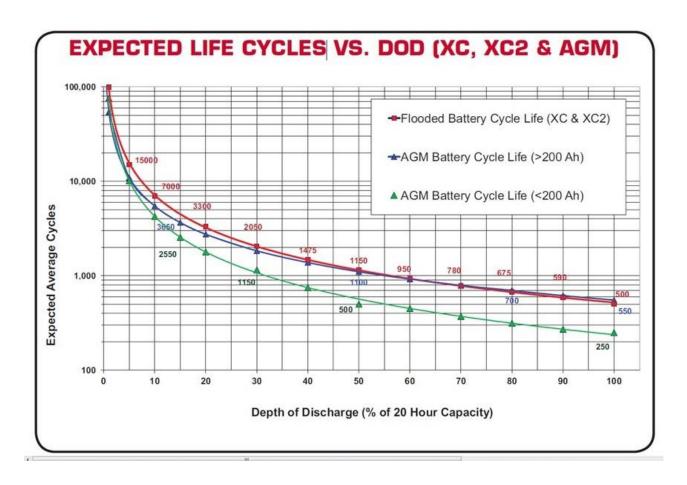
Deep Cycle Battery "Useful" Life Analysis – The mythical 50% DOD "Limit" - Busting the Myth

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I have often seen many RV and boat owners misstate (IMO) that battery "Life" is significantly degraded if one discharges their batteries below a Depth Of Discharge (DOD) greater than 50%. This analysis is intended to illustrate why I believe this is false.

Definitions: It is important to define Battery Life – Some will speak in terms of years while others quote cycle life (# cycles). No battery Mfg. will provide life in terms of years as that will depend on many variables and almost every quoted life In years is strictly anecdotal. **Cycle life** data is a valid measure and available from many battery manufacturers. Where many go wrong, in my opinion (IMO) is this fail to take into account the "**Useful Life**" "**Useful Life**" of a batty may better be defined as how much energy, in total, that battery provides over it's life. I believe this is a much better measure of a battery and provides a much better comparison between various batteries and DOD conditions. If one adds in the cost you can easily calculate a cost / AH delivered over its life.



Above is a Life Cycle Graph from US Battery showing different battery types and the # cycles expected for various DOD's. The analysis and conclusions below utilizes this graph as an illustration. A similar analysis is possible for any battery manufacturer's life cycle chart or data.

To determine the useful energy a battery provides for any given cycle one needs to know and multiply the AH Capacity (Most often defined as the 20HR Rate), and the DOD. E.g. A 200 AH batty discharged to a 50% DOD provides 200 AH x 50% = 100 AH

To determine the useful energy a batty provides over it's life one needs only multiply the energy / cycle X # cycles. If the above batty had a life expectancy of 1000 cycles at the 50% DOD the useful energy that batty provides over it's life is 200 AH x 50% DOD X 1,000 cycles = 100,000 AH over it's expected cycle life.

Now let's look at the same battery over several DOD's -

EX 1: A common 100 AH FLA Batty and plug in the life cycle data from the chart

The resulting calcs show a FLA user loses 13% of the AH over the life of the batty if DOD is 50% vs 20%

It also shows that there is only an additional 5% loss going from 50% to 80% DOD. Designing and purchasing a batty bank to only be discharged to 20% vs 80% is impractical, in most mobile situations, as you would need to invest 4X\$ and accommodate 4X the # battys and 4X the weight.

| Туре | AH (20Hr) | DOD | Cycle Life | AH/Life | +/- AH/Life |
|------|--------------|-----|---------------|---------|----------------|
| FLA | 100 | 20% | 3300 | 66,000 | Base |
| FLA | 100 | 50% | 1150 | 57,500 | -13% |
| FLA | 100 | 80% | 675 | 54,000 | -18% |

EX 2: I'll choose another common configuration - a 200AH AGM Batty

The resulting calcs show the AGM user actually gains 8% when going from a 20% DOD to a 50% DOD and gains an additional 2% going to 80% DOD!

| Туре | AH (20Hr) | DOD | Cycle Life | AH/Life | +/- AH/Life |
|------|--------------|-----|---------------|---------|----------------|
| AGM | 200 | 20% | 2550 | 102,000 | Base |
| AGN | 200 | 50% | 1100 | 110,000 | 8% |
| AGM | 200 | 80% | 700 | 112,000 | 10% |

Conclusion: <u>A Max of 75% to 80% DOD is a very practical limit for battery bank</u> design purposes for both FLA & AGM batteries.

Note: To reinforce the above I quote the **Trojan Battery Co User Guide** <u>https://www.trojanbattery.com/pdf/TrojanBattery_UsersGuide.pdf</u>

Maximizing the Performance of Your Trojan Battery

- 1. Follow all the procedures in this User's Guide for proper installation, maintenance and storage.
- 2. <u>Do not discharge your battery to more than 80% depth of discharge</u>. This <u>safety</u> <u>factor</u> will eliminate the chance of over-discharging and damaging your battery