

How to change a spring on a Summit/SOKIII: (Right Spring, part number R001165)

- Open slide.
- Remove cover if applicable.
- Insert cotter pin on right side of the roller.
- Remove the allen head screw in the left end cap that secures the roller tube to the end cap.
- Remove the roller tube from the deflector assembly and rest on the top of the slide.
- Attach vice grip pliers to the spring.
- Remove cotter pin. If there is any tension on the spring, remove tension. If not, remove cotter pin and vice grip pliers.
- Drill out the rivets on the right side of the roller tube that retain the bushing. Pull the spring and bushing out of the roller tube.
- Insert new spring and bushing into the roller tube. Install the rivets to secure the bushing.
- Attach vice grip pliers to the spring.
- Add spring winds; counterclockwise.
- Insert cotter pin.
- Re-attach roller tube to left and right end cap.
- Remove the cotter pin.
- Re-install cover if applicable.

Adding tension on a Summit/SOKIII:

- Open slide.
- Remove the front cover if applicable.
- Insert cotter pin on right side of the roller tube.
- Remove the allen head screw in the left end cap that secures the roller tube to the end cap.
- Remove the roller tube from the deflector assembly and rest on the top of the slide.
- Attach vice grip pliers to the end of the spring.
- Remove cotter pin.
- Add winds; counterclockwise.
- Insert cotter pin.
- Remove vice grip pliers.
- Re-attach roller tube to left and right end cap.
- Remove the cotter pin.
- Re-install cover if applicable.